



PART NUMBER

**PFR80-1211**

DESCRIPTION

**REAR UPPER ARM OUTER BUSH**

### INSTALLATION GUIDE

#### **Product description:**

These instructions are to aid the fitting of POWERFLEX polyurethane spherical bearing bushes that are fitted with a dust cover to prevent contaminant ingress.

#### **Contents (parts per pack):**

- 2 x Polyurethane spherical bearing bushes
- 4 x Polyurethane dust covers
- 2 x Stainless steel tapered sleeves (short)
- 4 x Stainless steel tapered sleeves (long)
- 1 x Grease



*Please read the complete fitting instructions and check package components before fitment.*

*These fitting instructions are to be used as a guide and in conjunction with workshop manual.*

*It is recommended that:*

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.

*All fasteners must be tensioned to manufacturer's torque settings.*

#### **Fitting Instructions:**

1. Remove the original bush from the arm, clean any dirt and corrosion from the bore in the arm.
2. Press the bush into the arm with the chaffered edge entering the arm first. Check the stainless steel sleeves are not in the bush before pressing the bush into the arm and be sure to apply pressure to the outer shell of the bush.
3. Apply some of the supplied grease into and around the spherical bearing.
4. Depress each of the dust covers and place onto both faces of each bush. Push the sleeves through the dust cover and into the bore in the bush. The shorter sleeve fits between the upright and the bush, the longer sleeve fits onto the outside of the bearing.
5. Ensure that a good seal is made between the dust cover and the bush, wipe away any excess grease and re-fit the arm to the car.



**Press bush into arm**



**Depress dust cover**



**Fit onto bush**



**Insert sleeve**



**Longer sleeve**

**Shorter sleeve**