

## FITTING INSTRUCTIONS

Product description:

PFR5-908- REAR SUBFRAME TO CHASSIS MOUNT BUSH (4 per car 2 per pack) 2 PACKS ARE REQUIRED PER VEHICLE.

Contents (parts per pack):

- 2 x bushes - upper 'A'
- 2 x bushes - lower 'B'
- 2 x centre metal sleeves
- 1 x grease sachet

Fitting Instructions:

*Please read the complete fitting instructions and check package components before fitment.*

*These fitting instructions are to be used as a guide and in conjunction with workshop manual.*

*It is recommended that:*

- all work to be carried out by a licensed technician;
- all safety precautions are adhered to;
- wheel alignment to be checked and adjusted after any suspension work.

*All fasteners must be tensioned to manufacturer's torque settings.*

1. Remove rear subframe chassis mount bushes (x4). A dedicated removal tool may be used to ease the removal of the original bushes.
2. Clean bore of any burrs or dirt, and lubricate the inside of the subframe tubes with a light film of grease supplied.
3. Hand fit new Powerflex bushes into the subframe. Note; bush marked 5-908A is the upper half bush, 5-908B is the bottom half bush, refer to Fig 1.
4. Liberally lubricate the bore of the new bushes with grease supplied and press new metal sleeve inside the bush, ensuring that the locating ring is orientated towards the top. Refer to Fig 2.
5. Reassemble the original thrust washers, flat at the top and pressed washer at the bottom, and using original bolts refit the subframe back to the car.  
*Note: Ensure that the upper flat washers are correctly engaged over the locating spigot at the top of the sleeves. Refer to Fig 2.*
6. Tighten all hardware to manufacturer's original torque settings.
7. Test drive the vehicle. It is advisable to perform full wheel alignment check and adjustment as required.

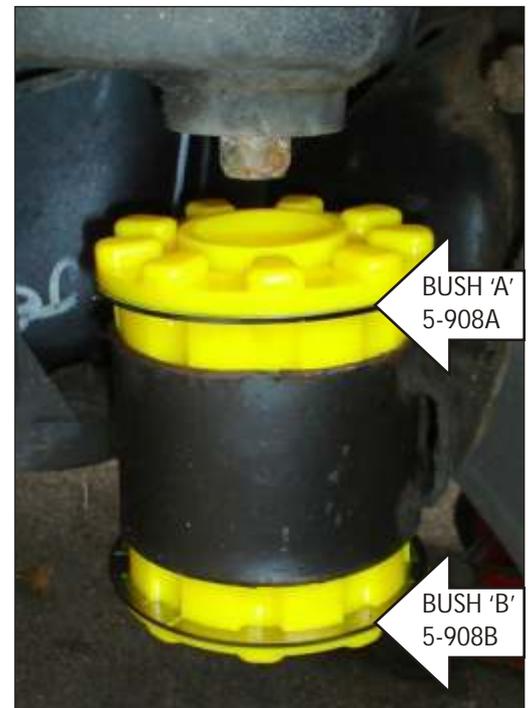


Fig 1. Front mount - partial bush fitment.



Fig 2. Rear mount - OE washers shown.

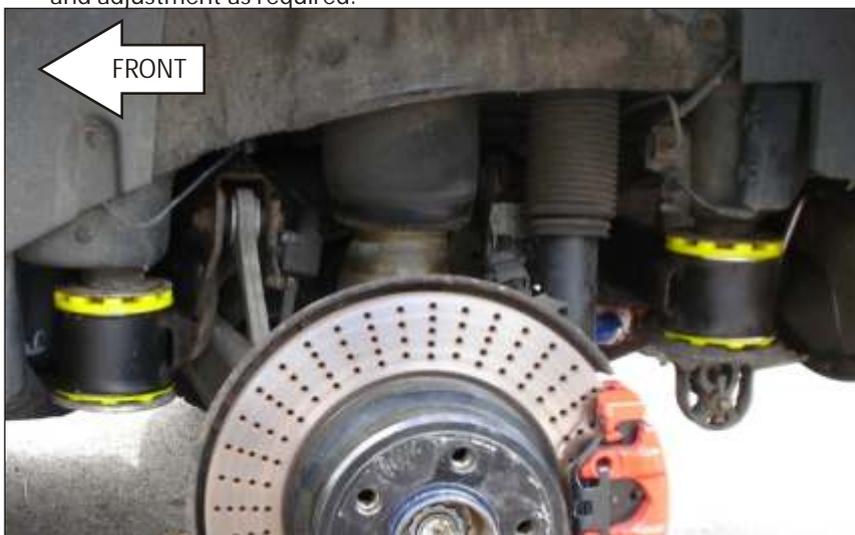


Fig 3. Front and rear mount - complete assembly.