

POWERFLEX®

PART NUMBER
PFR5-525

DESCRIPTION
REAR DIFF FRONT MOUNTING BUSH

INSTALLATION GUIDE

Contents (parts per pack):

- 1 x Polyurethane bush
- 1 x Stainless steel sleeves
- 1 x Zinc plated steel washer
- 1 x Grease

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.

All fasteners must be tensioned to manufacturer's torque settings.



Fitting Instructions:

1. Remove front diff mounting bolt and lower the diff to allow access to the bush. Remove original bush from the sub-frame. Clean any dirt or corrosion from the bore in the sub-frame and the mounting face of the diff. Remove any sharp edges using a file.
2. Insert the bush into the sub-frame with the largest diameter facing backwards, towards the rear of the car. The diff locates into the counterbore in the rear of the bush.
3. Apply some of the supplied grease to the bore and both ends of the bush and insert the sleeve.
4. Raise the diff back into position, place the new steel washer onto the bolt at the front of the bush and tighten to manufacturers recommended torque settings.



**Rear
of car
- fits
Against diff**



**Front
of car
- washer
goes here**