



PART NUMBER

**PFR5-1921**

DESCRIPTION

REAR SUBFRAME REAR BUSH INSERT

INSTALLATION GUIDE

**Contents (parts per pack):**

2 x Polyurethane A Inserts

2 x Polyurethane B Inserts

*Please read the complete fitting instructions and check package components before fitment.*

*These fitting instructions are to be used as a guide and in conjunction with workshop manual.*

*It is recommended that:*

*-all work to be carried out by a licensed technician;*

*-all safety precautions adhered to;*

*-wheel alignment to be checked and adjusted as required after any suspension work.*

*All fasteners must be tensioned to manufacturer's torque settings.*



**Fitting Instructions:**

1. Support rear subframe. Loosen bolts on subframe.

Remove front mount bolts completely to lower subframe to gain access.

2. Remove any flash lines from the voids in the original bush and clean any dirt/corrosion.

3. Fit the polyurethane A insert into the bottom side void on the subframe bush.

4. Fit the polyurethane B insert into the top side void on the subframe bush.

5. Place original washer flush against polyurethane A insert bottom face.

6. Tension all hardware to manufacturers recommended torque settings.

