

**PART NUMBER** 

# PFR3-741

#### **DESCRIPTION**

### REAR DIFF FRONT BUSH INSERT

#### **INSTALLATION GUIDE**

## **Contents (parts per pack):**

1x Polyurethane bush

- 1 x Stainless steel sleeve
- 1 x Steel washer
- 1 x Grease

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with

workshopmanual. It is recommended that:

- -allwork to be carried out by a licensed technician;
- -all safety precautions adhered to;
- -wheel alignment to be checked and adjusted as required after any suspension work.

All fastenersmust be tensioned tomanufacturer's torque settings.



## **Fitting Instructions:**

- 1. Support rear subframe. Loosen bolts on subframe. Remove front mount bolts completely to lower subframe to gain access.
- 2. Clean any dirt and corrosion from voids in the original bush and clean any dirt/corrosion.
- 3. Fit polyurethane insert into top side void on the subframe bush.
- 4. Fit stainless steel sleeve into bottom side void ion the subframe bush.
- 5. Place steel washer fush against polyurethane insert.
- 6. Re-ft subframe to the car. Tension all hardware to manufacturers recommended torque settings.

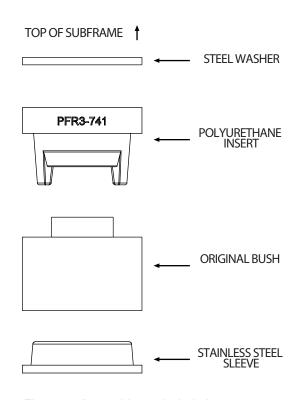


Figure 1: Assembly exploded view

POWERFLEX +44 (0) 1895 460033 sales@powerflex.co.uk www.powerflex.co.uk