



PART NUMBER

PFR25-410

DESCRIPTION

Rear Beam Bush Inner

INSTALLATION GUIDE

Contents (parts per pack):

2 x Polyurethane A bushes
2 x Stainless steel sleeves

2 x Polyurethane B bushes
1 x PTFE / Silicone bush assembly grease

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual. It is recommended that:

- all work to be carried out by a licensed technician;
 - all safety precautions adhered to;
 - wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.*

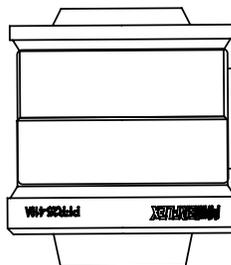
Fitting Instructions:

1. Remove the original bushes from the rear beam.
2. Clean any dirt and corrosion from the bore of the bracket.
3. Insert polyurethane A bushes into the bore of the bracket on the outer side, outside of the car.
4. Insert polyurethane B bushes into the bore of the bracket on the inner side, from the centre of car.
5. Apply some of the supplied grease to the bore of the bushes.
6. Insert the stainless steel sleeves into each bush.
7. Refit the rear beam back onto car.
8. Tighten all hardware to manufacturers recommended torque settings, road test and check geometry.



POLYURETHANE B BUSH

POLYURETHANE A BUSH



CENTRE OF CAR