



PART NUMBER

**PFR25-113**

DESCRIPTION

**REAR TRAILING ARM BUSH**

### INSTALLATION GUIDE

#### **Contents (parts per pack):**

2 x PU bush, 1 x Grease

*Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.*

*It is recommended that:*

- all work to be carried out by a licensed technician;*
  - all safety precautions adhered to;*
  - wheel alignment to be checked and adjusted as required after any suspension work.*
- All fasteners must be tensioned to manufacturer's torque settings.*



#### **Fitting Instructions:**

1. Remove the trailing arm from the car.
2. The original outer shell needs to be left in the arm and the original sleeve reused. The easiest way to do this is to burn the rubber out. Leave the original outer shell in place. Clean the bore of the shell and the sleeve making sure no burnt rubber or debris is left behind on the sleeve.
3. Apply some grease to the outside of the new PU bush and press the bush into the arm. Grease the bore of the bush and insert the original centre mounting bar into the bush.
4. Refit trailing arm back to car. Tension all hardware to manufacturers recommended torque settings.

