

### INSTALLATION GUIDE

#### **Product description:**

This part replaces OEM part number 13247174

Moulded washers in the bush prevents the sub frame from cutting into the bush.

#### **Contents (parts per pack):**

2 x A bushes      2 x B bushes      2 x Sleeve      1 x Grease

*Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.*

*It is recommended that:*

- all work to be carried out by a licensed technician;*
  - all safety precautions adhered to;*
  - wheel alignment to be checked and adjusted as required after any suspension work.*
- All fasteners must be tensioned to manufacturer's torque settings.*

#### **Fitting Instructions:**

1. Place supports under the front sub frame and loosen the bolts on the front and rear mounts of the sub frame.
2. Remove the bolts from the rear mounts and lower the sub frame. Remove the original bushes.
2. Clean any dirt, corrosion and remove any sharp edges from the sub frame mount bore.
3. Insert 'A' bush from the top of the mount and insert 'B' bush with curved feature from the bottom on the mount. Fig A.
4. Apply some of the supplied grease to the bore of the bush, push the inner sleeve into the bush.
5. Re-fit front sub frame back on the chassis using the original lower washer/plate and tension all hardware to manufacturers recommended torque settings.



Fig A.