

# POWERFLEX®

PART NUMBER

**PFF60-221**

DESCRIPTION

**UPPER RIGHT ENGINE MOUNT INSERT**

## INSTALLATION GUIDE

### Product description:

For the 172 & 182 Sport models only. This polyurethane insert fits into and fills voids in the original rubber bush, OE part number: 7700434370, 6000073669. It is designed to limit movement of the engine to provide additional stability under acceleration.

### Contents (parts per pack):

1 x Polyurethane insert

*Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual. It is recommended that:*

- all work to be carried out by a licensed technician;
  - all safety precautions adhered to;
  - wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.*

### Fitting Instructions:

1. Remove the top mounting bracket and small steel plate from the upper right engine mounting bracket.
2. Clean the contact surfaces of the inside of the engine mounting bracket and small steel plate.
3. Fit the polyurethane insert into the engine mounting bracket, fit the small steel plate back into position and refit the top mounting bracket using the original nut.
4. Re-tighten to manufacturers recommended torque settings.

