

PART NUMBER

DESCRIPTION

# PFF5-1802

### FRONT ARM REAR BUSH

## **INSTALLATION GUIDE -**

#### **Product description:**

This part replaces OEM part number 31129803497 & 31129803498

#### **Contents (parts per pack):**

2 x 5-1802A bushes

2 X 5-1302B bushes

2 x Aluminium outer shells

1 x grease

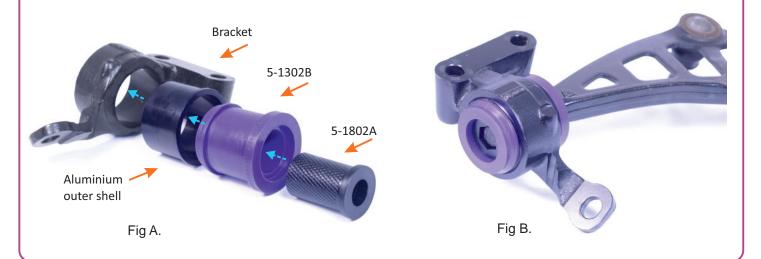
Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual. It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.

All fasteners must be tensioned to manufacturer's torque settings.

#### **Fitting Instructions:**

- 1. Remove the front arm rear bracket and bush from the car making a note of the forward face of the bracket, remove the original bush from the bracket. Clean any dirt/rust from the bore of the bracket.
- 2. The new aluminium outer shell needs to be pressed into the bracket from the front face. Place the smaller diameter into the front face of the bracket make sure the shell is square in the bore. Press the shell into the bracket until the end is flush with the machined face of the bracket. Fig A.
- 3. The larger 5-1302B bush also fits in from the front face, apply some washing up liquid to the outside of the bush, place it into the bore of the shell and push/press the bush through the shell making sure the chamfered lip pops out of the machined end of the bracket. Fig A.
- 4. Slide the 5-1802A bush onto the pin of the front arm. Apply some of the supplied grease into the bore of the B bush and refit the new bush and bracket to the car. Fig B.
- 5. Tension all hardware to manufacturers recommended torque settings.





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