



PART NUMBER

**PFF32-401**

DESCRIPTION

**FRONT ARM FRONT BUSH**

**INSTALLATION GUIDE**

**Product description:**

PFF32-401 - LAND ROVER DISCOVERY 4 FRONT ARM FRONT BUSH.

**Contents (parts per pack):**

- 4 x Polyurethane bushes, 2A, 2B
- 2 x Stainless steel sleeves
- 1 x Grease



*Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.*

*It is recommended that:*

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.

*All fasteners must be tensioned to manufacturer's torque settings.*

**Fitting Instructions:**

1. Remove original bush from the arm, clean any dirt and rust from bore in arm.
2. Push in the A bush from the outside of the arm, push in the B bush from the inside of the arm. Apply some of the supplied grease to the bore of the bush.
3. Push the sleeve into the bush.
4. Refit arm to the car and tension all hardware to manufacturers recommended torque settings.



B Bush  
Inside of Arm

A Bush  
Outside of Arm