

**PART NUMBER** 

# PFF27-704

#### FRONT LOWER TRACK CONTROL ARM INNER BUSH

#### **INSTALLATION GUIDE**

### **Product description:**

This part fits OEM part number 3C254 & 3C255

### Contents (parts per pack):

2 x Polyurethane Bushes 2 x Stainless steel sleeves 1 x Grease

Please read the complete fitting instructions and check package components before fitment.

These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- -all work to be carried out by a licensed technician;
- -all safety precautions adhered to;
- -wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.

## **Fitting Instructions:**

- 1. Remove the front lower track control arm from the car and remove the original bush from the arm.
- 2. File down the sharp edges from the bore on both sides of the arm and clean the bore of any dirt and debris. Fig. A
- 3. Apply some washing up liquid around the edges and inside the bore of the arm.
- 4. Locate a metal tube larger than the bore diameter on one side of the arm Fig. B
- 5. Push the new PU bush into the bore of the arm. Fig. C
- 6. Apply some of the supplied grease into the bore of the bush and insert the stainless steel into the bore. Fig. D
- 7. Reassemble arm back to the car and tension all hardware to manufacturers recommended torque settings.

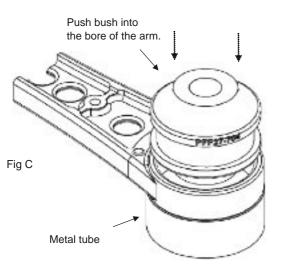
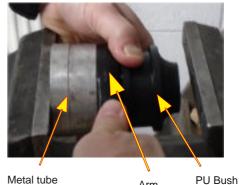




Fig A



Fia B



Arm

Push sleeve into the bore of the bush

Fig D

**POWERFLEX** +44 (0) 1895 460033 sales@powerflex.co.uk www.powerflex.co.uk