

POWERFLEX®

PART NUMBER

PFF19-2025

DESCRIPTION

FRONT ENGINE MOUNT INSERT

INSTALLATION GUIDE

Contents (parts per pack):

- 1 x Polyurethane Insert Bush
- 1 x O Ring

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.



Fitting Instructions:

1. Clean any dirt and corrosion between the engine mount and the engine mount plate.
2. Twist the polyurethane insert bush to open the bore along the split line and proceed to align the bore around engine mount rod. Once the bore is aligned it should allow the polyurethane bush to return to its original circular geometry. Make sure the textured surface is facing the engine mount. As shown in *Figure 1, Pt1*.
3. Take the supplied O ring and carefully stretch it over the engine mount plate onto and around the polyurethane insert bush. The O ring should fit comfortably in the radial groove around the insert; preventing the insert from opening. As shown in *Figure 1, Pt2*.
4. Re-fit engine mount to the vehicle. Tension all hardware to manufacturers recommended torque settings.

