

# POWERFLEX®

## PART NUMBER

**PFF19-2001**

## DESCRIPTION

**LOWER ENGINE MOUNT LARGE BUSH**

## INSTALLATION GUIDE

### Product description:

PFF19-2001 - LOWER ENGINE MOUNT LARGE BUSH

This bush is designed to replace the lower rear engine mount large bush and is engineered to provide;

=>More control of engine movement

### Contents (parts per pack):

2 x A bushes	2 x metal washers
2 x B inserts	1 x grease
1 x stainless steel sleeve	

Please read the complete fitting instructions and check package components before fitment.

These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licenced technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work;

All fasteners must be tensioned to manufacturer's torque settings.

### Fitting Instructions:

1. Remove the lower rear engine mounting from the car.
2. Press out the large original bush from the mount. Clean bore of any burrs and dirt. Remove sharp edges with a file.
3. Insert the two polyurethane A bushes into the mount.
4. Liberally apply the grease supplied to the bore of the bush and the outside of the stainless steel metal sleeve.
5. Push the sleeve through the middle of the bush, allowing for an even amount of sleeve to protrude each side.
6. Liberally apply the grease supplied to the end faces of the bush and one face of each the washers.
7. Place one washer each side of the bush onto the protruding sleeve.
8. Refit the mount back onto the car making sure both washers are in place.
9. Tighten all hardware to manufactures original torque setting.
10. Test drive vehicle.
11. To increase the stiffness of the bush, fit B inserts in to the voids.

